

Please amend the Specification as originally filed as follows:

Please amend the paragraph beginning on page 10, line 34, and ending at page 11, line 3, as follows:

In step a) usually an organic-additive such as preferably a pore forming agent is added, in particular a pore forming agent selected from the group consisting of [[R]]rayon fibers, [[N]]nylon fibers, [[S]]sisal fibers and flax, as well as organic polymers, such as starch, starch derivatives, ligninsulfonates, polyacrylamides, polyacrylic acids, cellulose and cellulose derivatives.